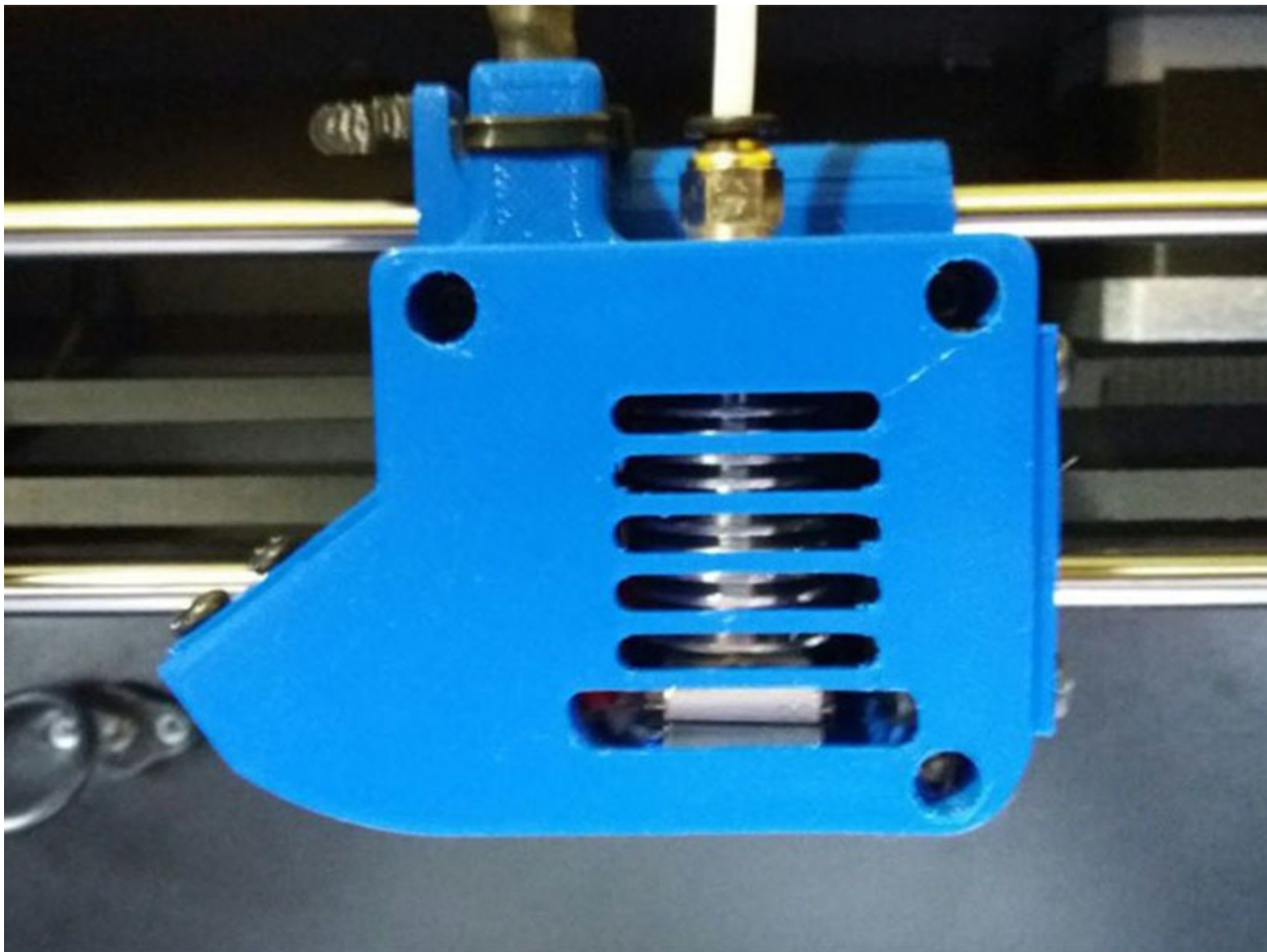




Cleaning Head V3

Written By: Moustafa Impressoras 3D





TOOLS:

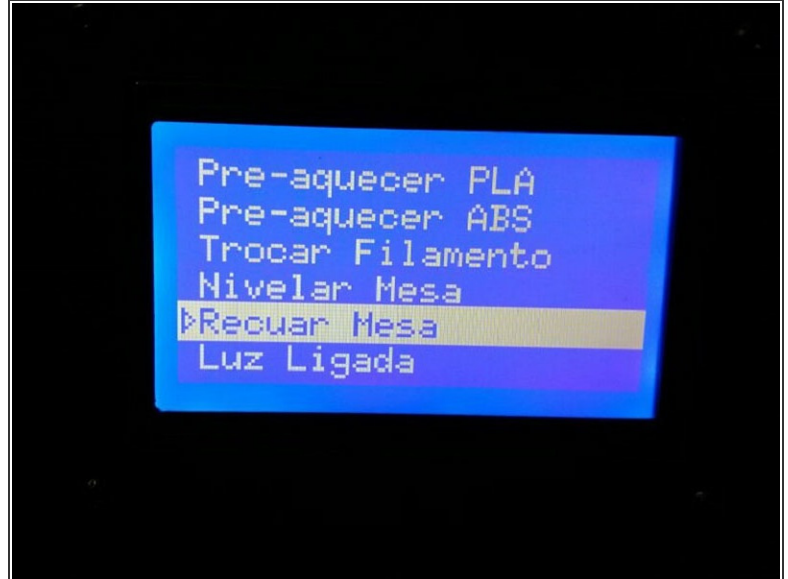
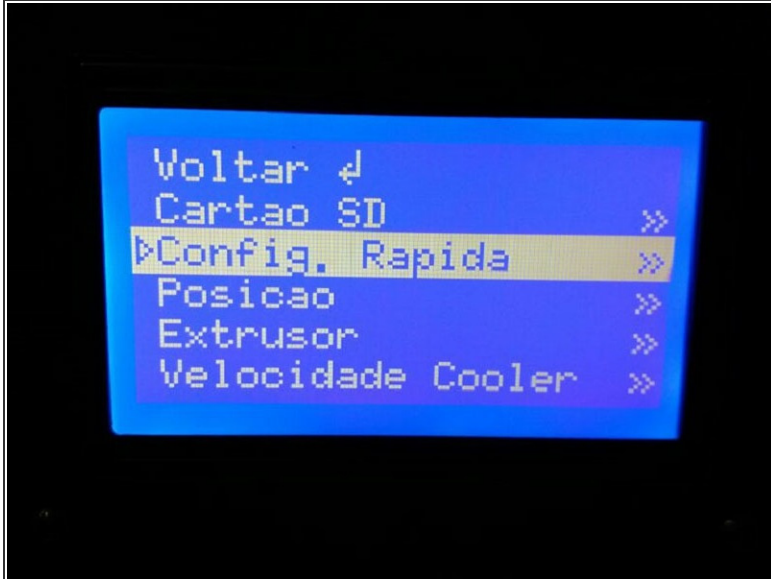
- [2.5mm Allen key](#) (1)
- [Fixed Key 17mm](#) (1)
- [Boca key 7mm](#) (1)
- [Broca 3mm](#) (1)



PARTS:

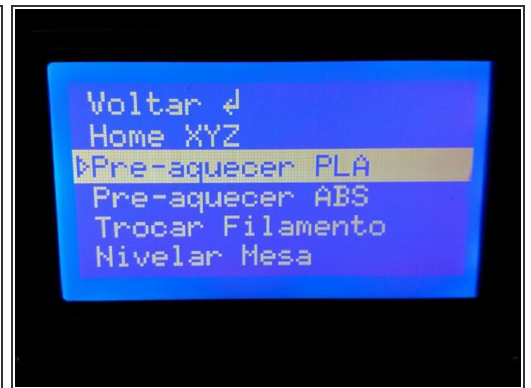
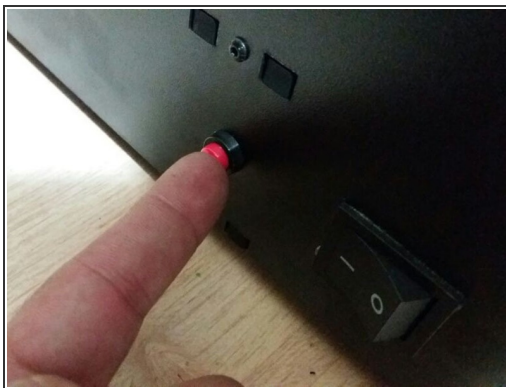
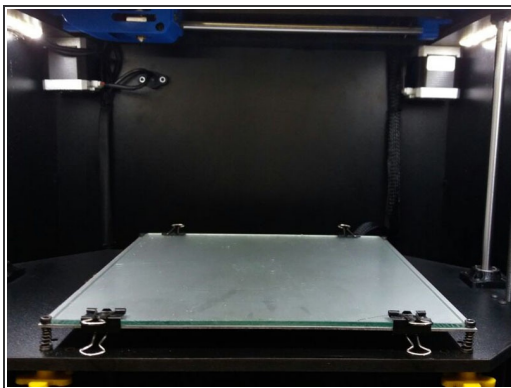
- [Tubo PTFE 1.95 3x15mm](#) (1)

Step 1 — Setting the printer



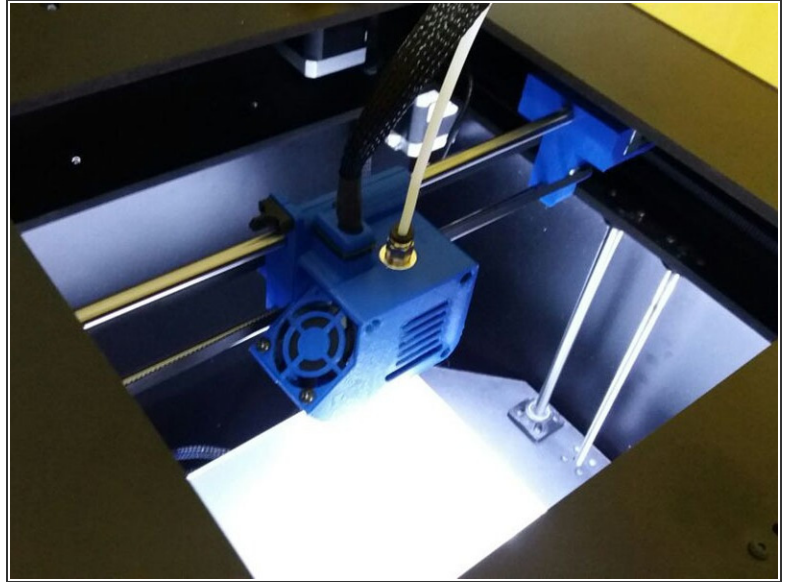
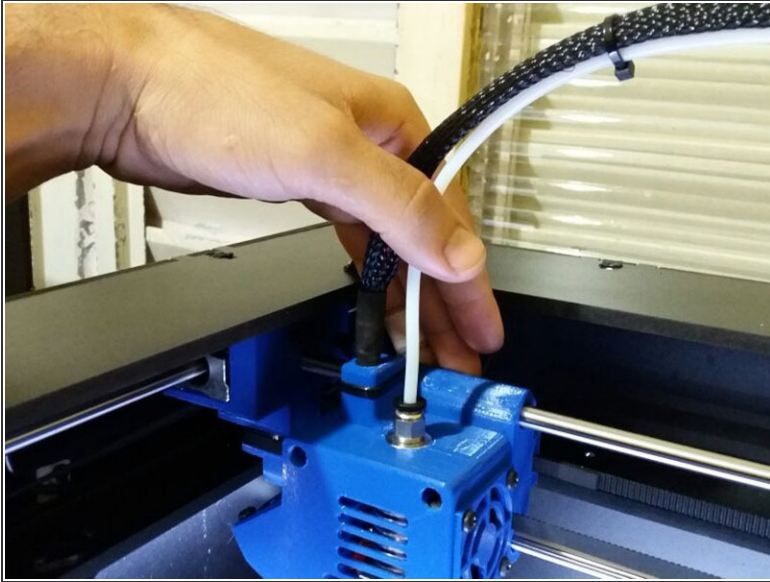
- With the printer, enter the menu screen, and select the "Config. Quick" option.
- In Quick Settings, select the "Rewind Table" option.

Step 2 — Reposicionando a mesa



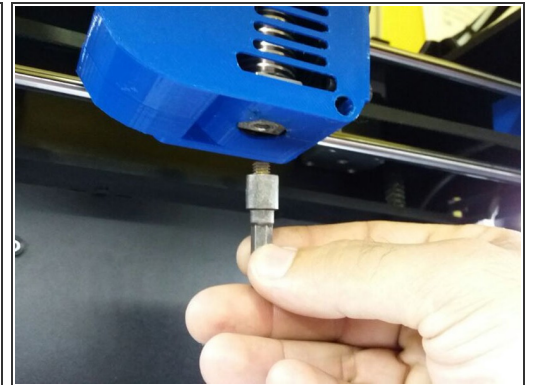
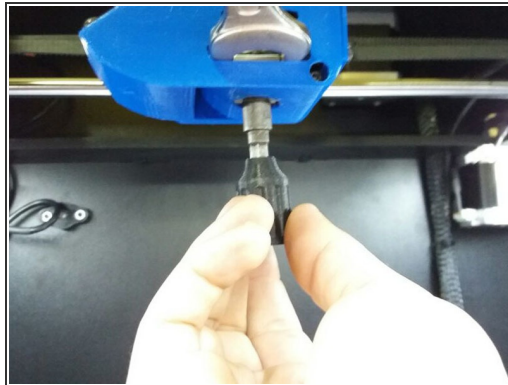
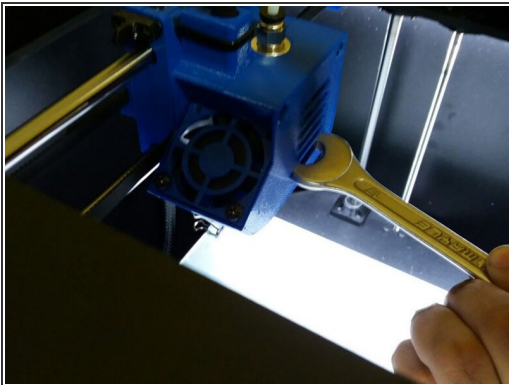
- When the table is in the position indicated by the photo press the Reset button on the left side of the machine as indicated.
- Select the "Preheat PLA" option in the Quick Settings menu.

Step 3 — Repositioning the head



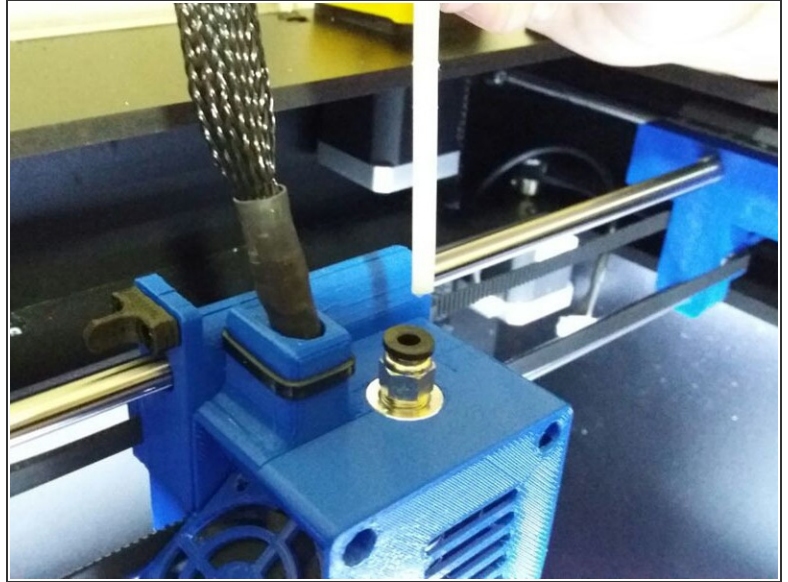
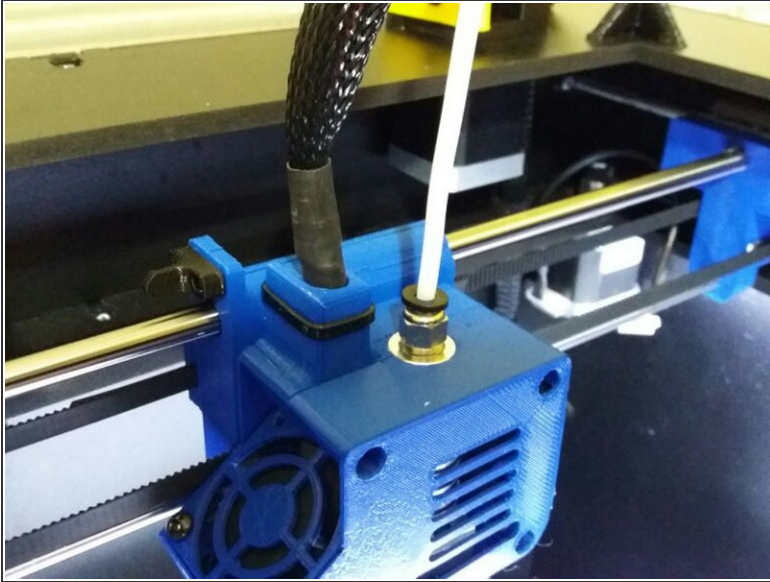
- With the table positioned, push the head manually to the center of the machine, for easier handling.

Step 4 — Removing the nozzle



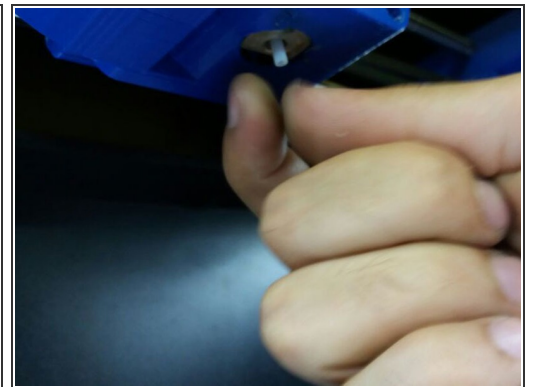
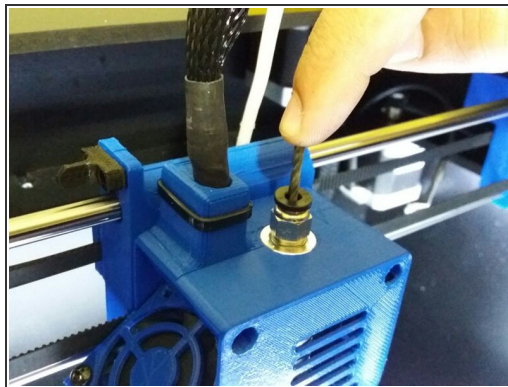
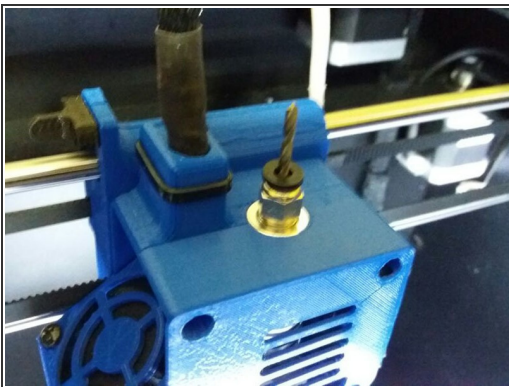
- Place the wrench 17mm as shown in the figure, locking the inner part of the head, to prevent idling nozzle.
- With Boca Key 7mm, remove the nozzle head.

Step 5 — Removing the PTFE top



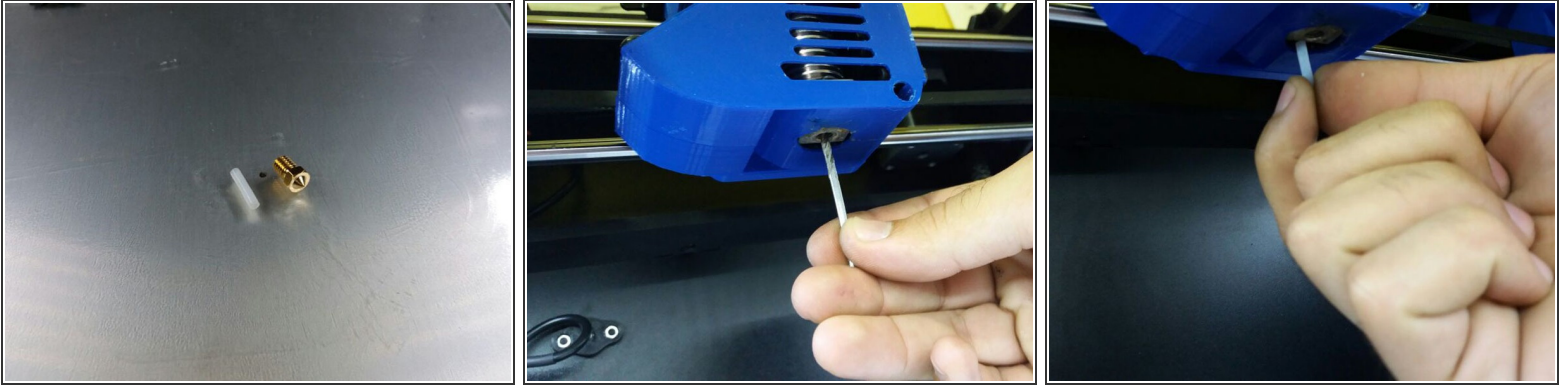
- With your hands, pull the PTFE tube head by pressing the black part of the piece where the pipe is inserted.

Step 6 — Pulling the inner PTFE



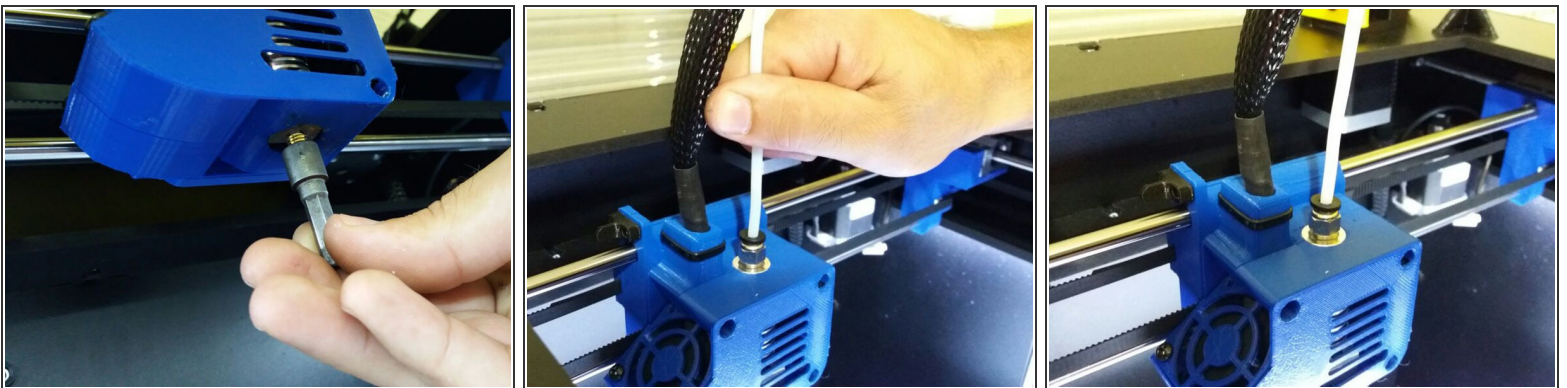
- Positioning the drill hole shown in push it down until the PTFE inner skirt under the head (which is the nozzle hole).

Step 7 — Substitution and cleaning



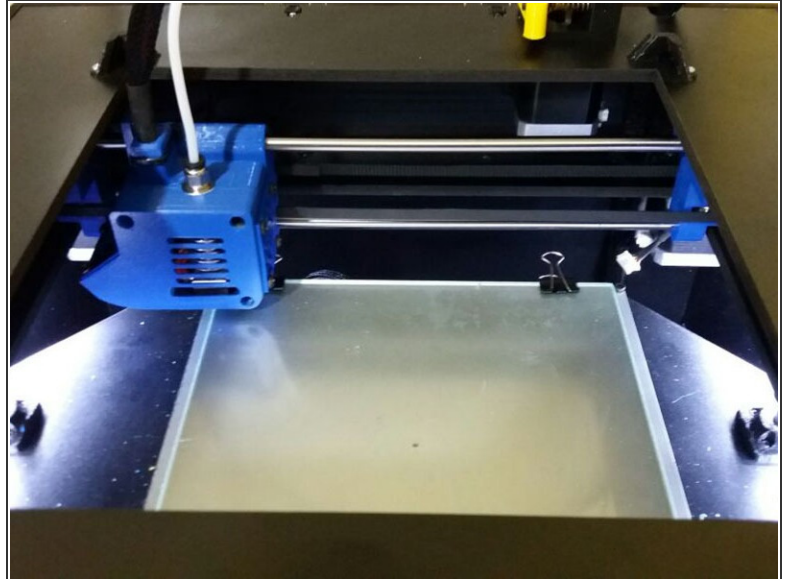
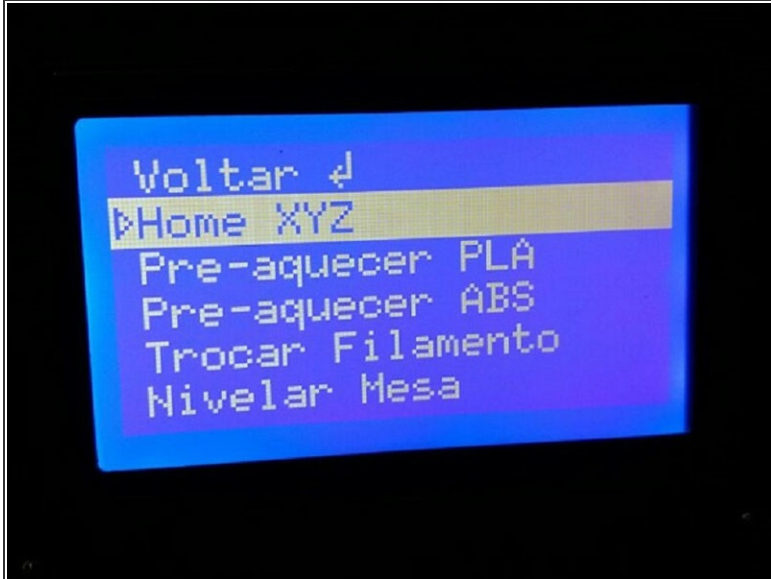
- Finish removing the internal PTFE and replace it with a new or clean it.
- With the drill, clean the nozzle hole, as shown in Fig.
- Place the new internal PTFE in place as shown.

Step 8 — Reassembling the head



- Replace the nozzle head at the bottom and at the top PTFE, pushing it to the end with hands.

Step 9 — Returning to table the starting position



- Reposition the table, in the "XYZ Home" menu option, in the section quick sets and allow her to stay in the position indicated by the figure

Você está pronto para continuar suas impressões!

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